Components	88 - 90 % atro softwood [abs.dry] (spruce, fir, pine) < 2 % atro hardwood (beech, oak) We do exclusively use natural, non-treated wood chips and residues from local sawmills. ca. 8 % UF-solid resin (about. 12 % HVA/HVB) ca. 1 % hardener & paraffine
Wood moisture	7 - 10%
Preservatives	No biocides, no mineral tar oil etc. Fire protection additives only for board Type FB1
Wood Dust	No relevant quantity of wood dust of beech/oak according to TRGS 553.
Emission Class	Emission Class E1 according to DIBt guideline (June 1994) Classification and supervision regarding the formaldehyde emission performed by WKI, Brunswick and. ihd, Dresden
Standardization	Production with reference to EN 14755 (German Industrial Standard) "Extruded particle board for the building industry".
Strength	According to technical data sheet (page 3.1-30 of technical handbook)
Combustibility	Standard : 'normal combustibility' German Building Material Class B2 following DIN 4102 Part 1 Type FB1 : 'hardly combustible' German Building Material Class B1
Marking	Marking not required. Marking only for board Type FB1 (Building Material Classe B1).
Transport	Only in closed vehicles. No hazardous materials.
Storage	Storage on plane bearers and protection against humidity. The influence of air humidity should be kept as low as possible.
Waste Disposal	Material utilisation is in principle possible. Energetic utilisation according to BImSchV (German Immission Protection Law) is possible in furnaces with a nominal thermal output of at least 50 KW. Deposition is still possible at present.